



## **OVEN OPERATING INSTRUCTIONS**

1. Turn on the MAIN POWER Switch located on the control panel.
2. Set Temperature Controller to desired temperature.
3. The temperature controller has been factory set to a maximum of 400°F.
4. See Temperature Controller instructions below.
5. Set Control Panel's rocker switch to HEAT/FAN
6. When desired temperature is reached
7. Follow powder coat painting instruction.

### **8. Shutting Down Oven**


9. Set Control Panel's rocker switch to FAN.

**Wait until oven's temperature is less than 200°F.**

**9a. Damage to the oven's blower wheel may occur if oven is shut down at temperatures greater than 200°F.**

1. Set Control Panel's rocker switch & main power switch to OFF.

### **Temperature Controller instructions:**

1. The temperature controller has 2 LED displays.
2. The top display is the PV or the actual temperature.
3. The bottom display is the SV or the setpoint/desired temperature.
4. To set the SV; using the up/down arrows, set SV to desired temperature.
5. Note the SV display will be dim, push the  (enter button).SV is now entered.

*This oven should not exceed 400°F.*

*NOTE: This oven is equipped with an OVER-TEMPERATURE Controller. If oven temperature reaches above 480°F, the oven's control panel will shut down.*