



Oven start up service form

Check all boxes to verify start up.

Provide comments for any step in which a correction was needed.

- Visually inspect all equipment to verify proper installation.

- Verify incoming voltage and phase is correct for equipment as per customer order.

- Verify all external electrical wiring is connected properly per print.

- Verify gas line is properly connected to burner and burner is mounted correctly. Verify incoming gas line pressure; minimum 2 lbs. with 14" WC regulator.

- Turn control panel ON. Start combustion, exhaust, and recirculation blower(s) and check for correct rotation.

- Turn gas valve to ON position and check for leakage.

- Start burner.

- Check gas pressure and adjust burner flame as needed.

- Check low-flame and hi-flame to ensure burner modulator is operating correctly.



Verify Temperature controller is programmed per customer required setting; not to exceed 450°.

Verify Hi Temp Limit Controller setting; not to exceed 650°.

Oven reaches set temperature in _____ minutes. Normal operation is 25-45 minutes.
Adjust burner as needed to conform within normal range.

After oven reaches set temperature, verify temperature holds at +/- 10°.

Adjust Exhaust and Recirculation air flow switches to proper settings.

Check door latch and make adjustments as needed.

Purge timer set at approximately 10 minutes.

Verify all safety devices and oven(s) are operating properly before customer training.

Customer name -----

Customer address -----

Technician -----

Date -----